

*Tapping compound*



**PRODUCT  
APPLICATION  
SHEET**

**Description**

Cimtap is a water-miscible, non-nitrite, concentrated blend of active extreme pressure (EP) type lubricants in paste form.

**Application**

Cimtap is recommended for tapping and whirling operations ranging from hand tapping to high production automatic operations of ferrous and non-ferrous metals. It is compatible with all Cimcool cutting fluids and can be added to improve lubrication.

**Features and Benefits**

- Increases production - works best at high tapping speeds.
- Increases tap life - eliminates chip welding and tap breakage.
- Clean - readily mixes with water and does not leave deposits on machine.
- Compatible with Cimcool products, disperses in Cimcool mixes and adds to the cutting properties.
- Pleasant to use - does not smoke or smell.

## Method of Application

Cimtap can be used on steel, cast iron, stainless and nickel alloys or aluminium castings in the following ways:

1. Apply to tap undiluted by brushing or dipping.
2. Dilute with 1 to 4 parts water and apply with a squirt can.
3. For heavy duty operations, add up to 5% of Cimtap to Cimcool mixes.

## Removal

Easy to remove. Just clean with water or alkaline cleaner.

## Handling and Storage

Protect from freezing.

## Packaging

Available in boxes containing twenty-four x 1 liter pails or on pallets containing twenty x 5 liter pails. Also available in 120 and 30 liter drums.

## Safety Data Sheets

The Material Safety Data Sheet should be consulted for specific information and information on health and safety when handling this product.



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**Cimtap**

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